

Work Order ID 51930

Wednesday, September 09, 2009 11:37:21 A

Page 1

Item ID: D3490-3

Accept

Revision ID: A

Item Name: Cross Bolt Spacer

Start Date: 9/11/2009 Start Qty: 40.00

Required Date: 9/18/2009 Req'd Qty: 40.00

Reference:

Approvals: Process Plan: RL MS Date: 09-9-09 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3490

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA629 & DWG D3490 □ FOLIO REV: AA □ DWGREV: A □ 2-DEBURR AS REQUIREDDJP 09/09/24450

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

DJP 09/09/24450

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

JL 09/09/25

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Item ID: D3490-3

Accept

Setup Start

Revision ID: A

Stop

Item Name: Cross Bolt Spacer

Start Date: 9/11/2009 Start Qty: 40.00

Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 40.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: L.G.

0.00



Packaging

Memo

0.00

Packaging

45 ~~0~~ - ANM 9-9-29

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/30
PS 09-9-30

Picklist Print

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Page 1

Work Order ID: 51930



Parent Item: D3490-3RevA



Parent Item Name: Cross Bolt Spacer

Start Date: 9/11/2009

Required Date: 9/18/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No			100	f	69.2700	11.2000			

6061-T6 Round Bar .750"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

69.27

110791

2.97

112041

16.3

112442

50

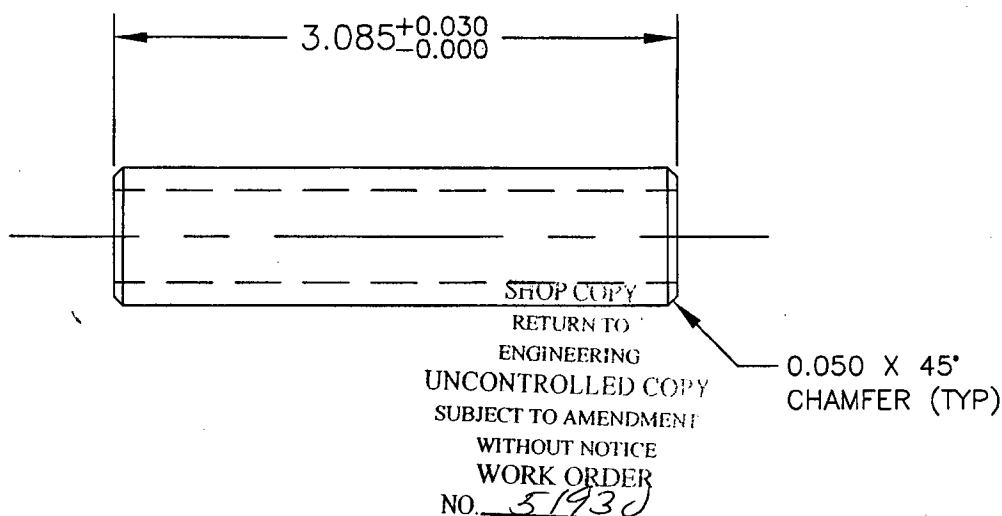
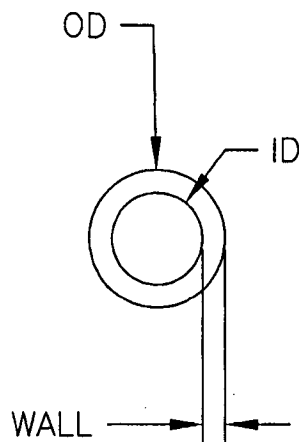
M112663

11.2000

JSP 09/09/24

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	

**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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